



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3910

Job Sheet 176234



Part No: 646.3910

Job Qty: 50 ea

Part Name: Shim



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No:

Due Date: 4/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV nc1 IPP REV:A 12.12.23 NEW ISSUE DD VERF:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea	4/27/18	4/27/18	0.00	0.00	Start Up Waterjet		SC 18/04/25
110	Waterjet	50 pcs	4/27/18	4/27/18	0.01	1.21	Waterjet1		SC 18/04/25
120	QC	50 pcs	4/27/18	4/27/18	0.00	0.00	QC2 Waterjet-1		SC 18/04/25
130	QC	50 pcs	4/27/18	4/27/18	0.00	0.00	QC8-1		38
140	Outsource	50 pcs	4/27/18	4/27/18			GRO002-VC		CI 18/05/18
150	Packaging	50 pcs	4/27/18	4/27/18	0.00	0.00	Packaging2		AT 18/05/18
160	QC	50 pcs	4/27/18	4/27/18	0.00	0.00	QC5		1 MAY 08 2018
170	Packaging	50 pcs	4/27/18	4/27/18	0.00	0.00	Packaging3-1		MAY 08 2018
180	QC21-SA	50 Ea	4/27/18	4/27/18	0.00	0.00	QC21		MAY 09 2018

Part Op 110 - 1-Cut as per Dwg

Descriptions: 140 - Issue P/O: 089765 Cad Plating, CAD PLATE PER QQ-P-416, TYPE II, CLASS 2, CL2

170 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MC1095S.020	C1095 Blue Tempered Spring Steel Sheet .020	1.5000 sf (.03 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MC1095S.020	2	5	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Shim	1.570Inches ± 0.005	1.575 1.565	1,568	
2	Shim	2.900Inches ± 0.005	2.905 2.895	2,899	
3	Shim	0.020Inches ± 0.005	0.025 0.015	0,020	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S065272



Part: 646.3910

Job No: 176234

Serial No/Batch: S065272

Revision:

Inspector:

Date: 04/25/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039765**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO039765
PO Date: 5/1/18
Due Date: 5/4/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	176234	646.3910	Shim Issue P/O: _____ Cad Plating, CAD PLATE PER QQ-P-416, TYPE II, CLASS 2, CL2	Firmed	5/4/18	42 pcs	0 pcs	42 pcs	\$6.243333/pcs	\$262.22
						✓ 42			AT 19/05/08	
2	175990	646.3912	Shim Issue P/O: _____ Cat Plating, CAD PLATE PER QQ-P-416, TYPE II, CLASS 2, CL2	Firmed	5/4/18	30 pcs	0 pcs	30 pcs	\$6.243333/pcs	\$187.30
						✓ 30x			AT 19/05/08	
3	176535	PC250-810	Spring Cover -Issue P/O to Groupe Altech; PO _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	5/4/18	6 pcs	0 pcs	6 pcs	\$20.00/pcs	\$120.00
						✓ 6x			AT 19/05/08	
4	173348	RBT400314- 7	Plate Weldment -Issue P/O to ATG: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	5/4/18	4 pcs	0 pcs	4 pcs	\$6.15/pcs	\$24.60
						✓ 4x			AT 19/05/08	
5	173347	RBT400314- 1	Plate Weldment -Issue P/O to ATG: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	5/4/18	2 pcs	0 pcs	2 pcs	\$25.75/pcs	\$51.50
						✓ 2x			AT 19/05/08	
Grand Total:										\$645.62

Order Notes

CC.



Certificat de Conformité / Certificate of Compliance

(008887-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

008887 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
07-May-2018		Aman		039765				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	646.3910 SHIM Rev.	646.3910 SHIM CAD YELLOW PLATE PER QQ-P-416 TYPE 2 CLASS 2 ,CL2	CADMIUM CH	42	42	0	0	0
2	646.3912 Rev.	646.3912 CAD YELLOW PLATE PER QQ-P-416 TYPE 2 CLASS 2 ,CL2	CADMIUM CH	30	30	0	0	0
3	PC250-810 Rev.	PC250-810 01 -ANO-BLACK [ANODIZE BLACK] TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	6	6	0	0	0
4	RBT400314-7 Rev.	RBT400314-7 01 -ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1 WATER SEALANT	ANODIZE CH	4	4	0	0	0
5	RBT400314-1 Rev.	RBT400314-1 01 -ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1 WATER SEALANT	ANODIZE CH	2	2	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.